# FORTUS 900mc™





### Designed and built for size, throughput, precision and repeatability.

The Fortus  $900 \text{mc}^{\text{TM}}$  was specifically designed for direct digital manufacturing. Not only has the build envelope dramatically increased in size over previous Fortus systems, there are significant differences in its mechanical, electromechanical and electrical systems. Specifically, the head gantry is driven by ball-screw technology resulting in more accurate parts with improvements in predictability and repeatability. Additionally, the control software has been modified to leverage the system's hardware advancements. These features deliver greater throughput, accuracy, repeatability, and reliability.

Like all Fortus 3D Production Systems, the Fortus 900mc uses stable thermoplastics that continue to outperform nearly all competing technologies in accuracy and repeatability. Proven FDM (Fused Deposition Modeling) technology manufactures Real Parts™ in production-grade thermoplastics that are ideal for conceptual modeling, functional prototyping, manufacturing tools, and end-use parts.

#### SYSTEM SPECIFICATIONS

SE SYSTEM CONFIGURATION  Build Envelope (XYZ)	36 × 24 ·	v 36 inch	(Q1/1 /1 v 4	S00 6 v 01	1.1 mm)				
Build Envelope (X12)	36 x 24 x 36 inch (914.4 x 609.6 x 914.4 mm) Platen supports two (2) build zones for either a small or large build sheet								
Material Delivery	Two (2) Build material canisters 92 in <sup>3</sup> (1508 cc) Two (2) Support material canisters 92 in <sup>3</sup> (1508 cc) Auto changeover between canisters								
ATERIAL OPTIONS									
Layer Thickness:	ABSi	ABS- M30	ABS- M30i	ABS- ESD7	PC- ABS	PC- ISO	PC	ULTEM* 9085	PPS
0.013 inch (0.330 mm)	X	X	X		Χ	X	X	X	
0.010 inch (0.254 mm)	X	Х	Х	X	X	X	X	Х	X
0.007 inch (0.178 mm)	X	X	X	Х	Х		X		
Support Structure:	Soluble	Soluble	Soluble	Soluble	Soluble	BASS	BASS, Soluble	BASS	BAS
Available Colors:	Trans- lucent Natural Trans- lucent Amber Trans-	Ivory   White   Black   Red   Blue   Dark   Grey	lvory	■ Black	■ Black	Trans- lucent Natural	White	■ Tan ■ Black	Tar
	lucent Red	Grey							
HER SPECIFICATIONS		Grey							
HER SPECIFICATIONS System Size/Weight	109.1 x	66.3 x 79.							
	109.1 x (2772 x 109.1 x 6	66.3 x 79.	027 mm) .8 inches						
System Size/Weight  System Size with manufacturing light	109.1 x (2772 x 109.1 x (2772 x 109.1	66.3 x 79. 1683 x 20 66.3 x 89. 1683 x 22	27 mm) 8 inches 81 mm)			.0035 inch 5 mm per			
System Size/Weight  System Size with manufacturing light tower	109.1 x (2772 x 109.1 x (2772 x 109.1	66.3 x 79.1683 x 20.66.3 x 89.1683 x 22.e. produce er is grea	.8 inches .8 inches .81 mm) ed within a ter (+/0	189 mm o try depen a at 95%	r +/001 dent. Ac		mm which	never is gr pecification	eater) <sup>.</sup> 1
System Size/Weight  System Size with manufacturing light tower	109.1 x (2772 x 109.1 x 0 0 (277	66.3 x 79. 1683 x 20 66.3 x 89. 1683 x 22 e produce er is grea Accuracy i from stati	27 mm) 8 inches 81 mm) ed within a ter (+/0 is geomet istical dat	189 mm o try depen a at 95% mation.	r +/001 dent. Ac dimensio	5 mm per hievable a nal yield.	mm which	never is gr pecification	eater) <sup>.</sup> 1
System Size/Weight  System Size with manufacturing light tower  Achievable Accuracy	Parts are whichev hote: A derived white parts 10/100 k	66.3 x 79. 1683 x 20 66.3 x 89. 1683 x 22 e produce er is grea Accuracy i from stati	.8 inches .8 inches .81 mm) ed within a ter (+/0 s geomet istical dat nore inform	189 mm o try depen a at 95% mation. Ethernet	r +/001 dent. Ac dimensio protocol.	5 mm per hievable a nal yield.	mm which	never is gr pecification	eater) <sup>.</sup> 1
System Size/Weight  System Size with manufacturing light tower  Achievable Accuracy  Network Communication	Parts are whicheved white parts and white parts and white parts and white parts are whicheved white parts are whicheved white parts are whicheved white parts are which which which which which was a second with the parts are which which which was a second with the parts are which which was a second with the parts are which which was a second with the parts are which which was a second with the parts are which which was a second with the parts are which which was a second with the parts are which which was a second with the parts are which which was a second with the parts are which which was a second with the parts are which which which was a second with the parts are which which which was a second with the parts are which which which was a second with the parts are which which which was a second with the parts are which which which which which was a second with the parts are which which which which which was a second with the parts are which which which which which was a second with the parts are which which which was a second with the parts are which which which which was a second with the parts are which which which was a second with the parts are which which which was a second with the parts are which which which was a second with the parts are which which which was a second with the parts are which which was a second with the parts are which which which which was a second with the parts are which which which was a second with the parts are which which which was a second with the parts are which which which was a second with the parts are which which which was a second with the parts are which which which which which was a second with the parts are which which which which was a second with the parts are which which which which was a second with the parts are which which which which was a second with the parts are which which which was a second with the parts are which which which was a second with the parts are which whic	66.3 x 79.1683 x 20 66.3 x 89.1683 x 22 e produce er is grea Accuracy i from stati aper for m base T co	227 mm) 8 inches 81 mm) ed within a ter (+/0 is geomet istical dat nore infor nnection.	89 mm o try depen a at 95% mation. Ethernet start and	r +/001  dent. Ac dimensio  protocol.  stop requ	5 mm per hievable a nal yield.	mm which ccuracy sp See Fortu	never is gr pecification s 900mc a	reater)†
System Size/Weight  System Size with manufacturing light tower  Achievable Accuracy  Network Communication  Operator Attendance	Parts are whicheved white parts and all of the parts are whicheved white parts are which which which which which which which which was a second of the parts are which which which was a second of the parts are which which was a second of the parts are which which was a second of the parts are which was a second of t	66.3 x 79.1683 x 20 66.3 x 89.1683 x 22 e produceer is greate accuracy if from staticaper for monase T contact and accuracy in the contact and	127 mm)  8 inches 181 mm)  18 d within a 18 ter (+/0 18 geomet 18 istical dat 18 nore infor 18 inches 1	try depen a at 95% mation. Ethernet start and re of 85°I	r +/001  dent. Ac. dimensio  protocol.  stop requ  = (29°C). I	5 mm per hievable a nal yield. uired.	mm which ccuracy sp See Fortu	never is gr pecification s 900mc a	reater)†
System Size/Weight  System Size with manufacturing light tower  Achievable Accuracy  Network Communication  Operator Attendance  Operating Environment <sup>1</sup>	Parts are whicheved white part 10/100 k Limited Maximum 230 VAC Current	66.3 x 79.1683 x 20 66.3 x 89.1683 x 22 e produceer is greate accuracy if from staticaper for monase T contact and accuracy in the contact and	127 mm) 8 inches 181 mm) 18 d within a 18 ter (+/0 18 geomet 18 istical dat 18 nore inform 18 inches 18	try depen a at 95% mation. Ethernet start and re of 85°I	r +/001  dent. Ac. dimensio  protocol.  stop requ  = (29°C). I	5 mm per hievable a nal yield.  uired.  Maximum	mm which ccuracy sp See Fortu	never is gr pecification s 900mc a	eater) <sup>-</sup> n occurac
System Size/Weight  System Size with manufacturing light tower  Achievable Accuracy  Network Communication  Operator Attendance  Operating Environment <sup>1</sup> Power Requirements <sup>1</sup>	Parts are whicheved white part 10/100 k Limited Maximum 230 VAC Current	66.3 x 79.1683 x 20.66.3 x 89.1683 x 22.eproduceer is greated accuracy if from statistical per for moase T contact attendance moon to the contact of the con	127 mm) 8 inches 181 mm) 18 d within a 18 ter (+/0 18 geomet 18 istical dat 18 nore inform 18 inches 18	try depen a at 95% mation. Ethernet start and re of 85°I	r +/001  dent. Ac. dimensio  protocol.  stop requ  = (29°C). I	5 mm per hievable a nal yield.  uired.  Maximum	mm which ccuracy sp See Fortu	never is gr pecification s 900mc a	eater) <sup>-</sup> n occurac

<sup>&</sup>lt;sup>1</sup>See Fortus 900mc Site Prep Guide for detailed power and environmental specs



Fortus systems are based on Stratasys FDM — Fused Deposition Modeling™ — technology. FDM is the industry's leading additive manufacturing technology, and the only one that uses production grade thermoplastics, enabling the most durable parts.

Fortus systems use a wide range of thermoplastics with advanced mechanical properties so your parts can endure high heat, caustic chemicals, sterilization, and high impact applications.

#### No special facilities needed

You can install a Fortus 3D Production System just about anywhere. No special venting is required because Fortus systems don't produce noxious fumes, chemicals, or waste.

#### No special skills needed

Fortus 3D Production Systems are easy to operate and maintain compared to other additive fabrication systems because there are no messy powders or resins to handle and contain. They're so simple, an operator can be trained to operate a Fortus system in less than 30 minutes.

## Get your benchmark on the future of manufacturing

Fine details. Smooth surface finishes. Accuracy. Strength. The best way to see the advantages of a Fortus 3D Production System is to have your own part built on a Fortus system. Get your free part at: www.fortus.com/benchmark

For more information about Fortus systems, materials and applications, call 888.480.3548 or visit  $\underline{www.fortus.com}$ 

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#### ISO 9001:2008 Certified



